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You will need:

YarnArt Dolce or Himalaya Dolphin Baby yarn (1/2 skein), 4.0 mm crochet hook  
YarnArt Jeans or Alize Cotton Gold yarn, 2.5 mm crochet hook  
12 mm safety eyes  
Black yarn for embroidering nose  
Sewing needle and scissors  
Fiberfill  
Height: 20 cm (7.8")

Abbreviations:

R – row  
ch – chain  
sc – single crochet  
hdc – half double crochet  
inc – increase  
dec – decrease  
[...] – number of stitches you should have at the end of the row  
(...) – repeat whatever is between the brackets the given number of times

Arms (make 2)

R 1: 2 ch, 7 sc in second ch from hook [7]

R 2-8: 7 sc (7 rows)

Stuff 1/3 full.

Fold the top opening flat and 3 sc through both sides.

Fasten off.

Legs-body-head

R 1: 2 ch, 6 sc in second ch from hook [6]

R 2: (inc) repeat 6 times [12]

R 3-6: 12 sc (4 rows)

Fasten off.

Crochet the second leg, do not fasten off.

Make 2 ch and join with the first leg.

Continue crocheting the body:

R 7: 12 sc on the first leg, 2 sc in 2 ch, 12 sc on the second leg, 2 sc in 2 ch (opposite side) [28]

R 8: (13 sc, inc) repeat 2 times [30]

R 9-12: 30 sc (4 rows)

R 13: (4 sc, dec) repeat 5 times [25]

R 14: 25 sc

R 15: (3 sc, dec) repeat 5 times [20]

R 16: 20 sc

R 17: Join arms. Start crochet from the middle of the back. If you need you can crochet some sc more to the middle.

3 sc, 3 sc together with sc of the 1st arm, 8 sc, 3 sc together with sc of the

2nd hand, 3 sc [20]

R 18: (2 sc, dec) repeat 5 times [15]

Continue crocheting the head:

R 19: (inc) repeat 15 times [30]

R 20: (4 sc, inc)\*6 (36)

R 21-26: 36 sc (6 rows)

Insert safety eyes between R 23 and R 24 at the distance of 5-6 st from each other.

R 27: (4 sc, dec) repeat 6 times [30]

R 28: (3 sc, dec) repeat 6 times [24]

R 29: (2 sc, dec) repeat 6 times [18]

R 30: (1 sc, dec) repeat 6 times [12]

R 31: (dec) repeat 6 times [6]

Fasten off and leave a long tail for sewing.

Crochet bear tutorial

Muzzle

Make 4 ch.

Make an oval, starting from the 2nd ch from hook, work on both sides of the chain.

R 1: from the 2nd ch from hook: inc, 1 sc, 4 sc in Designer: Dariya Baysh

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YarnArt Jeans or Alize Cotton Gold yarn, 2.5 mm crochet hook

12 mm safety eyes

Black yarn for embroidering nose

Sewing needle and scissors

Fiberfill

Height: 20 cm (7.8")

Free crochet teddy bear pattern

Abbreviations:

R – row

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sc – single crochet

hdc – half double crochet

inc – increase

dec – decrease

[...] – number of stitches you should have at the end of the row

(...) – repeat whatever is between the brackets the given number of times

Arms (make 2)

R 1: 2 ch, 7 sc in second ch from hook [7]

R 2-8: 7 sc (7 rows)

Stuff 1/3 full.

Fold the top opening flat and 3 sc through both sides.

Fasten off.

Legs-body-head

R 1: 2 ch, 6 sc in second ch from hook [6]

R 2: (inc) repeat 6 times [12]  
R 3-6: 12 sc (4 rows)  
Fasten off.

Crochet the second leg, do not fasten off.

Make 2 ch and join with the first leg.

Continue crocheting the body:

R 7: 12 sc on the first leg, 2 sc in 2 ch, 12 sc on the second leg, 2 sc in 2 ch (opposite side) [28]

R 8: (13 sc, inc) repeat 2 times [30]

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R 17: Join arms. Start crochet from the middle of the back. If you need you can crochet some sc more to the middle.

3 sc, 3 sc together with sc of the 1st arm, 8 sc, 3 sc together with sc of the 2nd hand, 3 sc [20]

R 18: (2 sc, dec) repeat 5 times [15]

Continue crocheting the head:

R 19: (inc) repeat 15 times [30]

R 20: (4 sc, inc)\*6 (36)

R 21-26: 36 sc (6 rows)

Insert safety eyes between R 23 and R 24 at the distance of 5-6 st from each other.

R 27: (4 sc, dec) repeat 6 times [30]

R 28: (3 sc, dec) repeat 6 times [24]

R 29: (2 sc, dec) repeat 6 times [18]

R 30: (1 sc, dec) repeat 6 times [12]

R 31: (dec) repeat 6 times [6]

Fasten off and leave a long tail for sewing.

Crochet bear tutorial

Muzzle

Make 4 ch.

Make an oval, starting from the 2nd ch from hook, work on both sides of the chain.

R 1: from the 2nd ch from hook: inc, 1 sc, 4 sc in last st, turn: 1 sc, inc [10]

R 2: 2 inc, 1 sc, 4 inc, 1 sc, 2 inc [18]

R 3: 18 sc

Fasten off.

Crochet teddy bear patternEars (make 2)

R 1: 2 ch, 6 sc in second ch from hook [6]

R 2: (inc) repeat 6 times [12]

R 3: (3 sc, inc) repeat 3 times [15]

R 4: (3 sc, dec) repeat 3 times [12]

Fasten off.

Tail

R 1: 2 ch, 6 sc in second ch from hook [6]

R 2: (1 sc, inc) repeat 3 times [9]

R 3: (1 sc, dec) repeat 3 times [6]

Fasten off.Scarf

YarnArt Jeans yarn, 2.5 mm crochet hook

Make 115 ch.

R 1: from the 2nd ch from hook: hdc in every st to the end of row

R 2: BLO: hdc in every st to the end of row

Fasten off.

Assembly

Sew ears to the head from R 4 of the top.

Sew muzzle on the head. Put some fiberfill inside before you finish.

Embroider eye brows and nose.

last st, turn: 1 sc, inc [10]

R 2: 2 inc, 1 sc, 4 inc, 1 sc, 2 inc [18]

R 3: 18 sc

Fasten off.

Crochet teddy bear patternEars (make 2)

R 1: 2 ch, 6 sc in second ch from hook [6]

R 2: (inc) repeat 6 times [12]

R 3: (3 sc, inc) repeat 3 times [15]

R 4: (3 sc, dec) repeat 3 times [12]

Fasten off.

Tail

R 1: 2 ch, 6 sc in second ch from hook [6]

R 2: (1 sc, inc) repeat 3 times [9]

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Fasten off.Scarf

YarnArt Jeans yarn, 2.5 mm crochet hook

Make 115 ch.

R 1: from the 2nd ch from hook: hdc in every st to the end of row

R 2: BLO: hdc in every st to the end of row

Fasten off.

Assembly

Sew ears to the head from R 4 of the top.

Sew muzzle on the head. Put some fiberfill inside before you finish.

Embroider eye brows and nose.